



Relocating a university hospital's injectable chemotherapy preparation process to a mobile unit: a challenge met!

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Why was it done?

Our chemotherapy unit needed to renew 4 workstations for injectable preparation located inside positive air pressure isolators (peracetic acid vapor decontaminated)



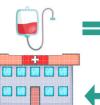
What was done?

How to ensure continuity of the manufacturing process for injectable anticancer drugs in accordance with **Good Preparation Practices?**

Outsoursing?



Find injectable temporary preparation unit?



40,000 chemotherapy / year

Solutions ?

ISO 14644-1 standards not met during renewal No other location available within the hospital pharmacy

How was it done?



ahead

6 weeks



Pluridisciplinary working group (pharmacists, pharmacy technicians, biomedical,

technical service staff, health care managers)

Inspired by other French hospitals



New procedures Backlog schedule

What has been achieved?

([∟]) More than 30 hours of collaborative work to create a new workflow



1. Selection of drugs and devices to be decontaminated before entering the sterilization isolator

2. Pharmaceutical validation

Transfer in bags within sealed boxes to minimize the risk of microbiological contamination



room and isolators

Requalification of the

3. Chemotherapy preparation

> «Chemo-truck» (ModuGuard® company)

> Controlled environment room

➤ 4 workstations inside 2 positive pressure isolators

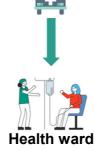
Airlock separating the "clean" and "dirty" areas





4. Pharmaceutical release

Transfer hatches for incoming products and outgoing bags



5. Preparation dispatch

Key issues to be addressed:

- ✓ Anticipating of the needs
- ✓ Daily schedule flexibility
- √ Walky-talkies to help communication between different locations
- ✓ Comprehensive information for healthcare team prior starting
- ✓ ↑ production ranges & human resources

What next?



- Overall positive feedback from teams
- Strenghten team cohesion
- No adverse events reported
- Increased operator fatigue
- A few **delays** in the delivery of the preparation to the ward

Good solution but must be short term

Rental budget for 6 weeks and qualifications = €80,000 including VAT

