

**Lean: transformational approach or
process oriented approach**

EAHP Academy camp

30 september – 1st octobre 2016

N Curatolo

Conflict of interest

Nothing to disclose

- What are the main steps for process improvement ?
- Top management support is of minor importance for process improvement
- In Lean organizations problem are solved by Lean specialists

Lean : one word, many approaches

Toolbox



10 Journal for Healthcare Quality



Applying Lean Techniques to Improve the Patient Scheduling Process

Edward M. Wojtyls, MD, Laurie Schley, Kristi A. Overgaard, BSc, Julie Aghabian, MS, ATC

Process oriented



Clinical Chemistry / APPLYING LEAN TO IMPROVE PHLEBOTOMY

Applying Lean/Toyota Production System Principles to Improve Phlebotomy Patient Satisfaction and Workflow

Stacy E.F. Melanson, MD, PhD,¹ Ellen M. Goonan, MS, MT(ASCP)SH,¹ Margaret M. Lobo,¹ Jonathan M. Baum, MBA,² José D. Paredes, MS,² Katherine S. Santos,² Michael L. Gustafson, MD, MBA,² and Milenko J. Tanasijevic, MD, MBA¹

Transformational



A LEAN
Transformation
Wisconsin hospital **improves**
processes, changes culture

Lean process

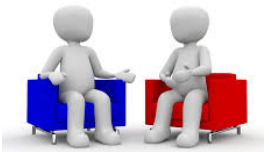
Main steps : support activities



Tools /
Techniques



Group meeting



One on one meeting

Results /
output

**Project
accepted**

**Pilot team
defined**

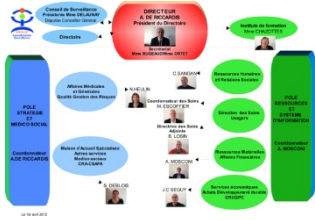
**Sponsor
selected**

Operating room pathway optimization

- Meeting with
 - Medical chief of hospital
 - Hospital director
 - Anesthesia department chief
 - Logistic director
 - OR chief nurse

Main steps : support activities

A Establish top management support



B Understand environment



Tools /
Techniques



Voice of the customer



Survey

Stratégies		Process		Results	
1	2	3	4	5	6
7	8	9	10	11	12
13	14	15	16	17	18
19	20	21	22	23	24
25	26	27	28	29	30
31	32	33	34	35	36
37	38	39	40	41	42
43	44	45	46	47	48
49	50	51	52	53	54
55	56	57	58	59	60
61	62	63	64	65	66
67	68	69	70	71	72
73	74	75	76	77	78
79	80	81	82	83	84
85	86	87	88	89	90
91	92	93	94	95	96
97	98	99	100	101	102

Hoshin kanri

Results /
output

Customer needs defined

Vision and
strategic
objectives
defindes

Modernisation des caisses centrales

7/18

« Les caisses sont plus accueillantes qu'auparavant. »

« Le nouveau système avec le ticket est très approprié. »

Prise en charge

16/18

« La prise en charge est immédiate. »

« La prise en charge est très bonne. »

« L'accueil en caisse est bon. »

« Les professionnels sont agréables. »

Prise en charge

15/18

« La prise en charge est très bonne. Le personnel est très agréable. »

« L'accueil est très agréable. »

« Les informations sont très claires au niveau de l'accueil en consultation. »

Tout le monde est très agréable et les informations sont très claires. »

« J'entretiens de très bonnes relations avec les professionnels. »

Prise de rendez-vous

12/18

« Toutes les informations dont j'ai besoin me sont transmises et tous les rendez-vous sont cadrés. »

« Je prends rendez-vous avec les infirmières. »

« Les informations données sont claires. »

« Le docteur m'explique tout très bien et les rendez-vous sont pris automatiquement. »

Admission

Transfer

Waking up

Horaire des caisses Algeco

3/18

« Parfois, les caisses Algeco sont fermées. Il faut donc arriver à l'avance. »

Activités

8/18

« Il n'y a pas de jouet pour mon enfant. »

« Il n'y a pas de wifi. »

« Les journaux sont vieux et dans un état lamentable. »

Attente aux Algeco

3/18

« Le temps d'attente est long, l'organisation personnelle en pâtit. »

Environnement

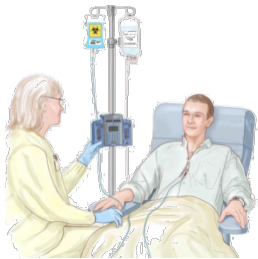
4/18

« L'environnement est un peu tristounet. »



1 DEFINE

3 VOICE OF CLIENT



SATISFACTION



Objective

To know the degree of satisfaction of CP

Method

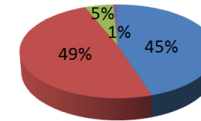
- Prospective observational study of 15 days.
- Cancer patients with antineoplastic therapy, sample size (n=208) was calculated using simple random sampling for finite population.
- Satisfaction formulary, anonym and voluntary, with 33 closed questions Likert multi-answers.
- Satisfaction with professional facilities and coordination between services, timeouts and confidence.

EXTERNAL CLIENT

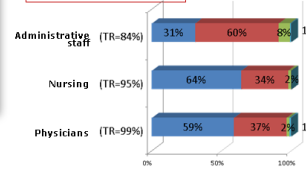
Results 141 patients (RR 68%)

Global Satisfaction ➤ 94% CP satisfied or very satisfied

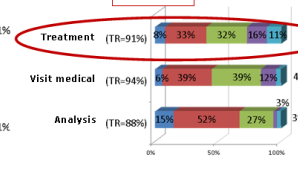
- Very satisfied
- Satisfied
- Regular
- Dissatisfied
- Very dissatisfied



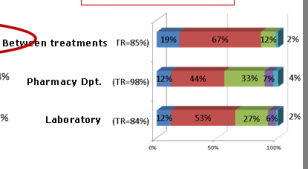
Professionals



Times



Coordination





1 DEFINE

3 VOICE OF CLIENT



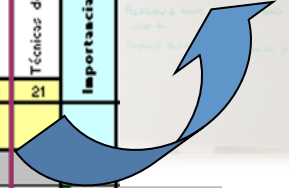
INTERNAL CLIENT

	PRESCRIPCIÓN ELECTRÓNICA			VALIDACIÓN FARMACÉUTICA	PREPARACIÓN ELABORACIÓN			DISPENSACIÓN	ADMINISTRACIÓN	ORGANIZACIÓN			COORDINACIÓN		SEGURIDAD		Importancia para el cliente (1 - 5)				
	Confirmación de tratamientos	Unificar prescripciones	Variabilidad	Disponibilidad del farmacéutico	Gestión de medicamentos	Gestión de material fungible	Lotes	Capacidad	Sobrecarga	Registro	Planificación	Turnos de personal	Tiempos	PMT	Interés	Esquemas terapéuticos		Disconformidades	Interrupciones	Técnicas de certificación	
	1	2	3	4	5	6	7	8	9	10	11	13	14	15	16	17	18	20	21		
	9,0	7,0	6,5	8,7	7,0	5,0	7,0				8,8	5,0	8,4	9,0	7,0		5,7		5,0		
	8,8	7,0	8,0	3,5	6,0	9,0		1,0			8,8	8,0	5,0	8,8	6,0	7,5	6,8	1,0	4,3		
	8,7	4,0	3,0	8,8	1,0		4,0	7,3			8,0	9,0	5,8	8,5	6,0		8,0		4,1		
	7,0	5,8	3,0	8,9	4,0	5,0	6,2	4,8	8,8		7,0	5,0	8,3	3,0	5,0		9,0	7,2	3,0	4,4	
	7,8	7,8	4,5	7,3	6,2	6,8	5,0	6,0	7,0		7,8	9,0	6,0	9,0	8,0	9,0	5,0	7,4		4,4	
										9,0			7,0					9,0		5,0	
	8,8	5,6	3,0	6,3	6,0	7,5	4,0	7,2	4,5		8,8	6,3	8,5	9,0	8,5	9,0	7,0	1,0	5,0		
PALABRAS DE DEPRO...	4,0	9,0		6,0	8,5	8,3	5,3	4,0			4,0	3,0	7,0	9,0	8,0		6,0	7,8	6,7	4,3	
1 Adecuación de tiempos a la realidad del pac...																		9,7		5,0	
2 Disconformación de tratamiento a veces p...																		6,8	1,0	4,3	
3 Tareas de validación farmacéuticas	8,7	5,6	5,6	4,3			3,0	1,0	8,0	8,7	6,0	5,5	7,8	4,5	7,5		9,0	5,0	4,7		
4 Prevenir a carga de trabajo	7,2	5,3	3,3	5,3	6,0	3,0	1,0	4,5	9,0	7,2	7,5	6,0	6,8	4,5	6,0		8,8	1,0	4,3		
5 Sin incidencias																		7,2	9,0	4,4	
6 Coordinación administración y devolución	5,0	8,5	3,0	8,6	5,5	5,3	6,7	6,8	8,5		5,0	7,3	5,0	1,0	6,4		9,0	7,4		4,4	
7 Unificar criterios del proceso	7,0	6,6	6,8	5,7	8,7	8,5	6,0	6,3	4,0	8,0	7,0	8,3	6,3	7,0	8,0	7,0	9,0	9,0	4,0	4,4	
8 Disponer de lo necesario para dar el servic...	7,0	6,6	6,8	5,7	8,7	8,5	6,0	6,3	4,0	8,0	7,0	8,3	6,3	7,0	8,0	7,0	9,0	7,0	1,0	5,0	
ESTRUCTURA	6,5	7,6	7,8	8,3	8,2	8,2	7,8	9,0	8,3	9,0	6,5	6,0	8,0	6,0	7,0	8,0	9,0	7,8	6,7	4,3	
9 Rápida respuesta resolución de incidencias																		9,0	5,0	4,7	
10 Coordinación externa																		6,8	1,0	4,3	
11 Coordinación interna con RF	8,0	5,8	2,0	6,5	5,8	6,2	7,0	8,3	7,5		8,3	6,5	5,0	8,0	5,3		7,3	9,0	4,0	4,4	
12 Implicación	9,0	4,7	6,8	8,0	4,0	3,0	5,6	3,5	8,8	8,0	9,0	7,0	3,3	8,0	1,0	7,0	5,7	8,5	7,8	4,6	
13 Simplificar lógicas	4,0	5,0	4,7	4,0	7,0	7,0	1,0		1,0	9,0	4,0		7,7	4,0	8,6	4,0	6,0	9,0	1,0	3,6	
DE PESQU...																		7,6		4,3	
14 Largo tiempo de espera del paciente	4,2	1,5	2,0	1,7	1,8	1,5	2,0	4,0	1,7	1,0	4,2	3,3	2,5	1,5	3,0	2,0	1,8	8,5	7,8	4,6	
15 Tratamiento correcto para el paciente: corr...																		9,0	1,0	3,6	
16 Utilizar tiempo del PP I																		1,6	9,0		
	503,6	434,7	314,7	456,0	383,5	309,7	335,4	307,7	326,7	277,6	501,4	409,5	454,7	473,0	435,6	294,8	338,8	573,1	224,3	7360,8	
																		5	8	3	100
																		4,6	7,9	2,7	100,1
																		13	1	19	

SECURITY

7,9

Disruptions



" Studies show that disruptions in the healthcare environment compromise quality and patient safety "

Association of interruptions with an increased risk and severity of medication administration errors. Westbrook J, Woods A, Dunsmuir W, Day R. Arch Intern Med.2010; 170(8):683-690.

Main steps : support activities

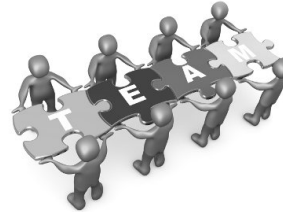
A Establish top management support



B Understand environment



C Organize the project



Tools /
Techniques

Fig. 1 - A3 Problem Solving Structure

Number of the problem:	Business Unit:	Project #:
Location:	Business Operator:	Lean Manager:
Category:	Issue Statement:	
Background:	Countermeasures:	
Problem Statement:	Effect Confirmation:	
Goal Statement:	Follow-up Actions:	
Root Cause Analysis:	Signature:	

A3, project charter



Gantt, schedule

Results /
output

Project and
deadlines
defined

But du projet : Diminuer les temps d'attente du patient aux différentes étapes du parcours tout en améliorant la qualité de la prise en charge.

Chef de Projet		Sponsor		Actions en cours		Qui ?	Quand ?	Statut
N Curatolo - S Kerambellec	DOP - Directrice de bloc	E Genestier + Pr Duranteau	DG + Pres CME	Test démarrage 7h30 bloc		NC SK	févr-16	
Equipe médicale et paramédicale				Demande DECT pour brancardiers		NC SK	févr-16	
C Erembourg et J Ename (cadre bloc), Dr Gueneron, Dr Brouquet, Dr Molina				Mise en place amélioration continue bloc		SK	mars-16	
Equipe soutien / technique				Amélioration fonction coordination		SK - NC	juil-16	
L Roussel	Ing organisation			Dates importantes à venir			Quand ?	Ou ?
G Eckerlein	Directeur logistique							
S Defrennes	DIST							

Phase	Quoi	2014		2015												2016												
		11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11		
D	Cadrage du projet																											
D	Observation -Entretiens - compréhension du processus																											
M	Recueil de données																											
A	Analyse des données																											
I	Formalisation de pistes d'amélioration																											
I	Restitution																											
I	Mise en place des pistes sélectionnées (renfort brancardage, binomage AS)																											
A	Audit positionnement patient																											
I	Amélioration positionnement patients chir ortho																											
I	Mise en place réunion amélioration continue																											
I	Amélioration fonction de coordination + gestion salle d'urgence																											
I	Analyse approfondie délai entre 2 patients																											
I	Analyse circuits logistiques (DM, matériel hôtelier)																											

Actions d'amélioration achevées		Points d'attention	
Renfort brancardage 7-8h	3eme binôme en renfort de 7h à 8h	<p>1. Difficulté pour réunir régulièrement tous les acteurs terrain</p> <p>2. Mise à disposition des talkie walkie repoussée à la rentrée (devis en attente de signature) + attente écran géant : test nouvelle fonction de coordination repoussée à la rentrée</p>	
Liste ordre démarrage	Ordre démarrage défini à chaque lissage		
Fonction de coordination	Formalisation rôle et tâches		
Fonction de coordination	Suppression retranscription cahier noir		
Salles d'urgence	Création de salles Urgentes dans IPOP pour programmation dématérialisée des patients "urgents"		
Positionnement	Amélioration renseignement positionnement dans ORBIS pour ortho : passage de 30% à 0% de patients mal renseignés		

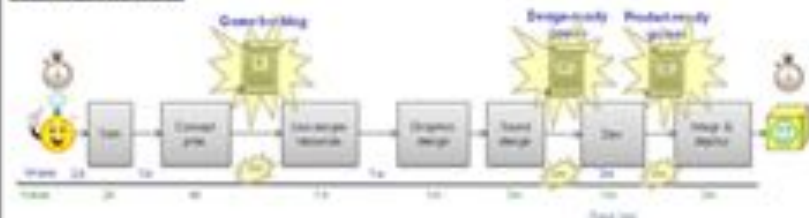
Objectifs / Indicateurs SMART		Résultats	
Réduire les retards de démarrage	H moyenne entrée en salle dernier patient au démarrage	Avant (2015) : 9:10 Après (à calculer fin 2016) :	
réunions pluri-professionnelles d'amélioration continue	Nb réunions / mois Nb actions d'amélioration mises en place	à renseigner	
Réduire les délais entre 2 patients	Délai moyen entre sortie de salle du patient et entrée patient suivant	à débiter	

Background

Games out of date

- ⊖ Missed market window = Revenue is declining
- ⊖ Demotivated team = Key developers about to quit
- ⊖ Overhead costs = Time to develop games steadily increasing due to declining technical quality
- ⊖ Pressure to Work FASTER

Current Condition



• Process cycle efficiency = 3 months add value / 25 months cycle time = 12%

Goal / Target Condition

- 6x faster cycle time
- 3x fewer escaped defects
- 20% improvement in revenue

Root Cause Analysis



Owner: Lisa
Mentor: Heinrich
Date: 18 May 2009

Countermeasures

1. Cross Functional Teams – Graphics design through deployment
 - ✓ Predict 2x Faster Delivery
 - ⊖ End dependencies – now spend 75% of time waiting/negotiating
2. Abandon all but most promising 3 games in each queue. Do ONE game per cross functional team at a time.
 - ✓ 4x faster delivery from reduced task switching
 - ✓ Eliminating queues will cut 1.0 years from schedule
3. Engage developers in playing games and selecting ideas
 - ✓ 30% more profit to par with best competitor
 - ⊖ Improved filtering on which games to develop
 - ⊖ More fun games, more popular

Confirmation (Results)

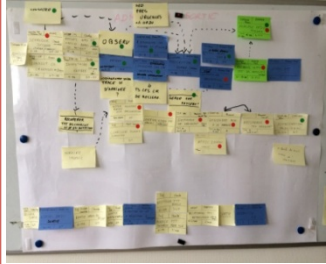
1. Cross Functional Teams
 - ⊖ Half as much time waiting
2. One game at a time
 - ⊖ Queues eliminated, time to complete game is 4 months (6x)
 - ⊖ Technical Debt decreasing – Escaped defects down by 2x so far
3. Engage developers in playing games and selecting ideas
 - ⇒ One team taking time to play is producing more innovative games.
 - ⇒ Impact on profit is TBD.

Follow-up

1. Consider more cross training of team members to reduce waiting for expertise
2. Reduce difficulty of integration and deployment steps
3. Improve processes for generating and selecting game ideas
 - a. Recruit talent if identifiable/available
 - b. Improve skills/process of best people already in company
 - c. Broaden both participation in selection and game playing experience of everyone in the company.
4. Continue improvement of reused game components/engines to improve development throughput and reduce defects.

Main steps : operational activities

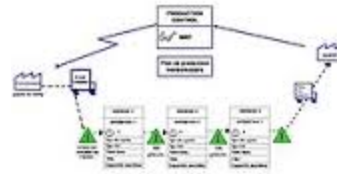
1 Understand



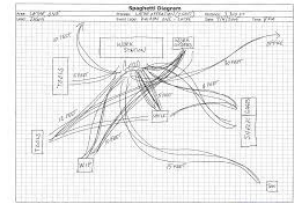
Tools /
Techniques



Gemba



VSM

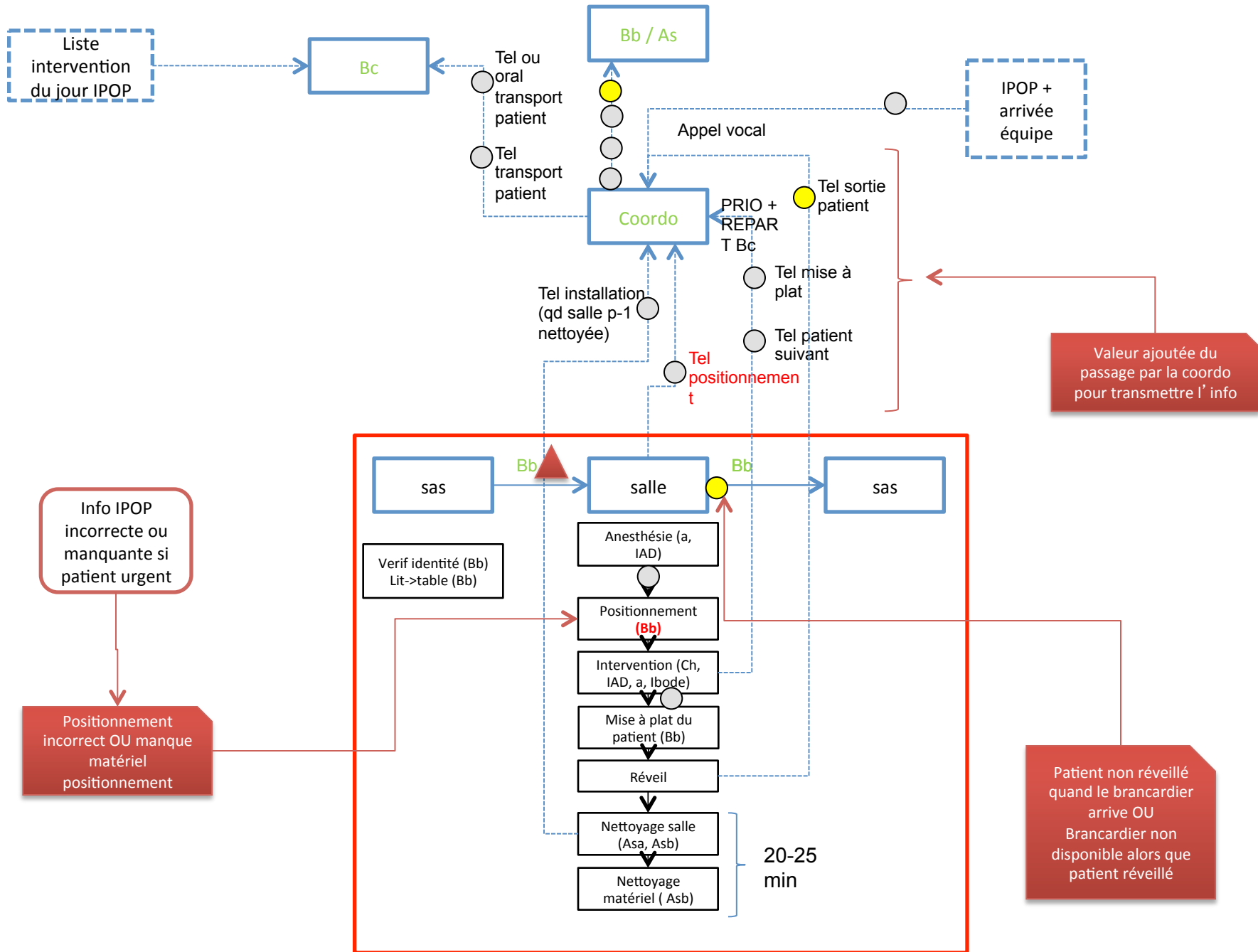


Spaghetti
diagram

Results /
output

**Process
mapped**

**Process
understood**





3

ANALYZE: Disruptions about dispensing support treatment

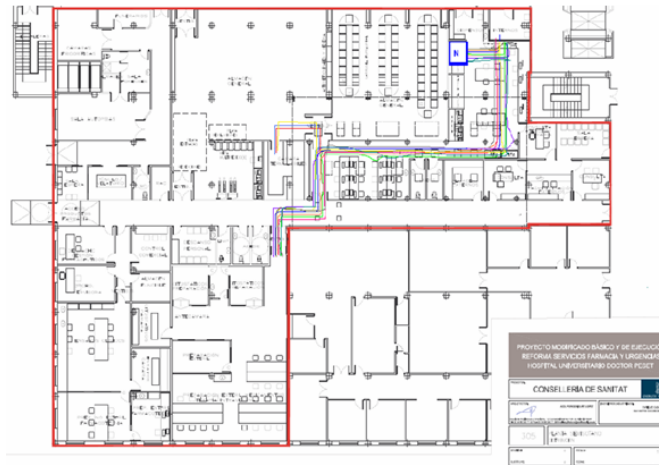
1

Spaguetti diagram

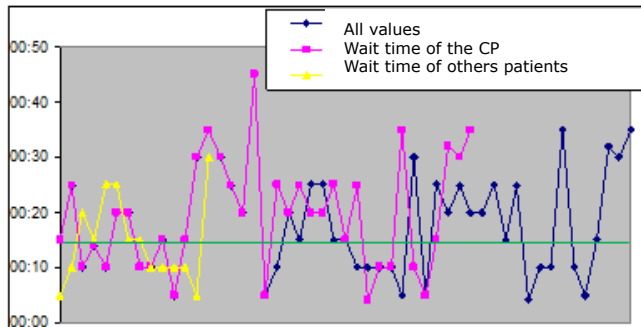
105 Km

201 patients, 19 patients/day → AIQ=16-25

237 dispensations, 23 dispensations/day → AIQ=19-29

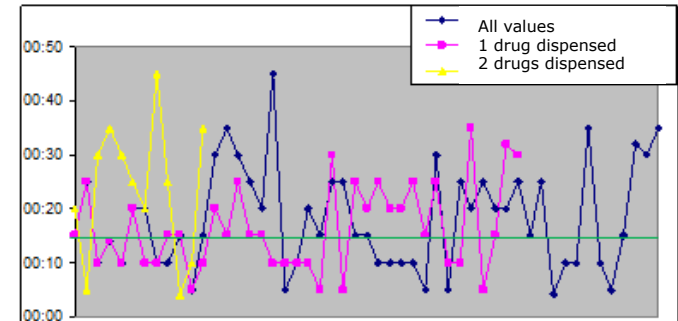


- All patients served without appointment.
- N° dispensations / prescriptions= 1 (AIQ= 1-1; min=1, max=3)
- Keeping in Pharmacy= 3 (AIQ =2-4; min=0, max=5)



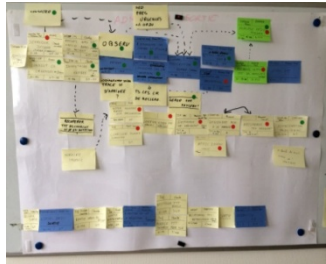
Median = 15 min
AIQ= 10-25 min

U-Mann Whitney $p > 0,05$

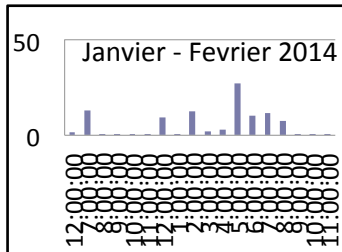


Main steps : operational activitties

1 Undefstand



2 Measure



Tools /
Techniques



Data collection



Time study

Results /
output

Data

Measure

Theory

Réalité

1st patient
entering OR
room

7h30

8 min

7h38

Last patient
entering OR
room

7h30

92
min

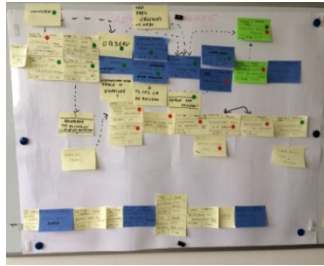
9h02

Measure : Patient position in OR

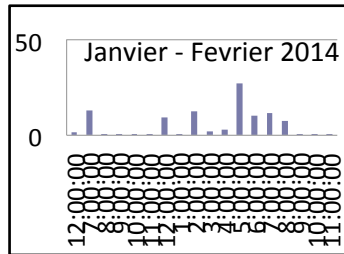
Positionnement IPOP/réel	Conforme	non conforme	
CHIR DIG	30	0	0,0%
CHIR PED	19	0	0,0%
ENDOSCOPIE	1	0	0,0%
NEUROCHIR	21	4	16,0%
OPH	16	0	0,0%
ORL	25	0	0,0%
ORTHO	18	9	33,3%
URO	31	4	11,4%
Total général	161	17	9,6%

Main steps : operational activities

1 Understand



2 Measure



3 Analyze



Tools /
Techniques



Waste identification



Brainstorming



Root cause
analysis

Results /
output

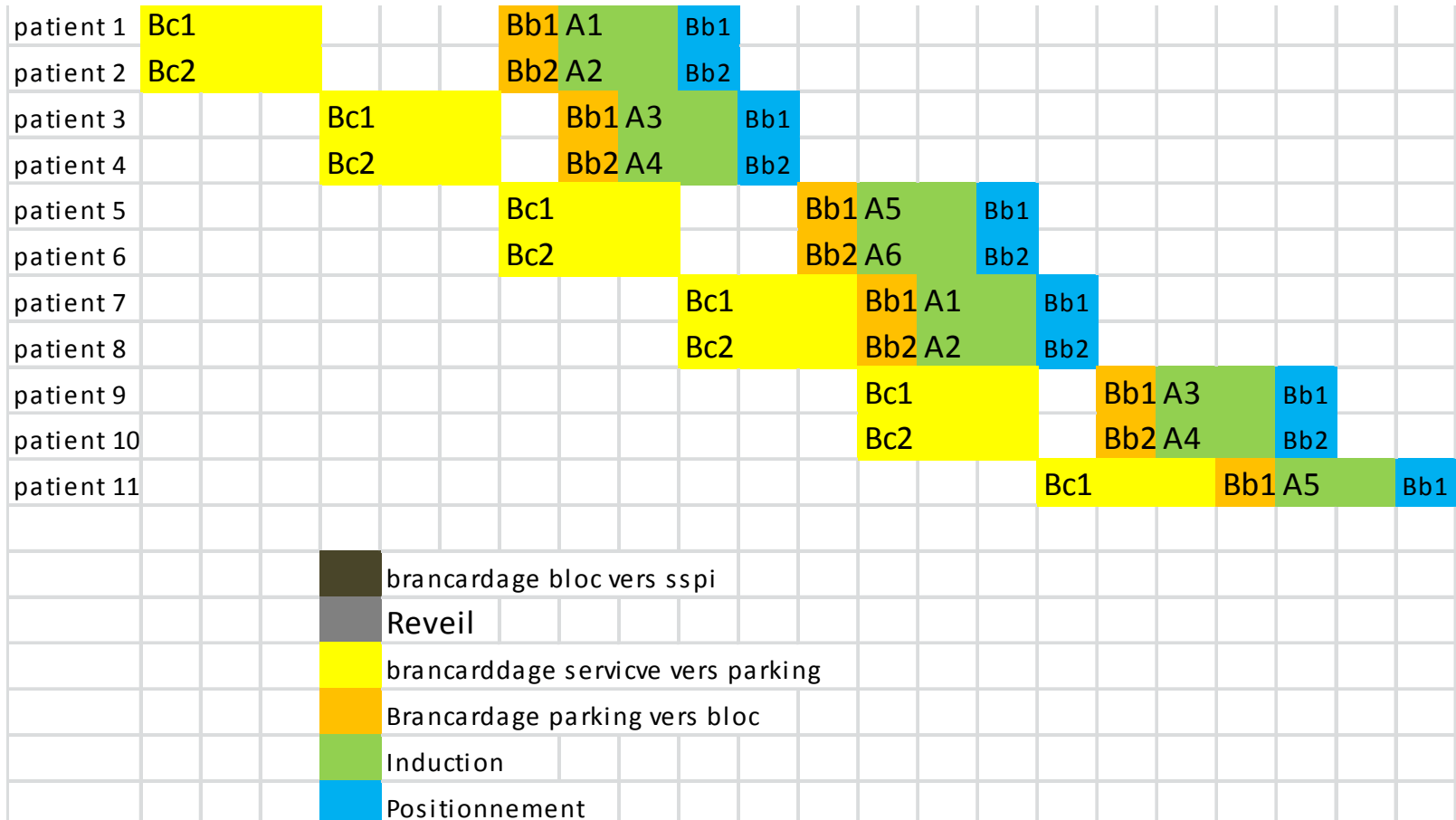
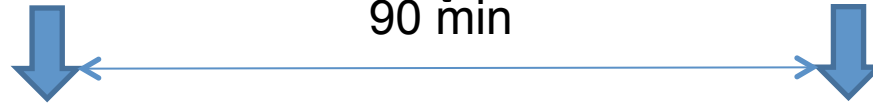
Waste identified

Problems
identified

Root causes
identified

Diagnostic initial (Dec 2015)

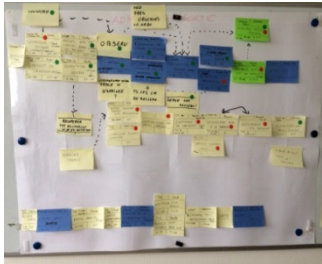
90 min



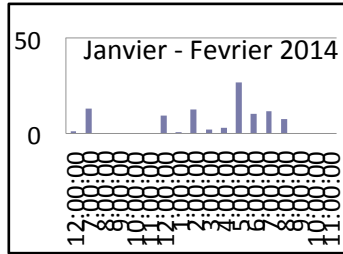
Bottleneck ?

Main steps : operational activities

1 Understand



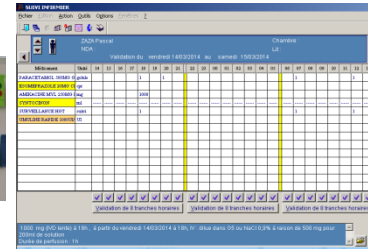
2 Measure



3 Analyze



4 Improve



Tools /
Techniques



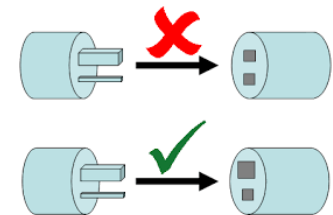
Pull system



5S



VSM



Poka yoke

Results /
output

Future VSM

List of
improvements

List of improvements

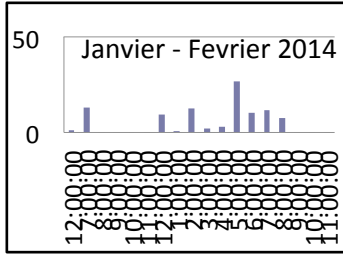
- 3 groups of hospital porter between 7 and 8 am
- Talkie walkie for OR coordinator and hospital porter
- Standardize and check patient position in the electronic booking system
- ...

Main steps : operational activities

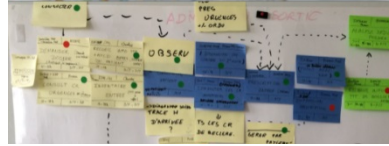
1 Understand



2 Measure



3 Analyze

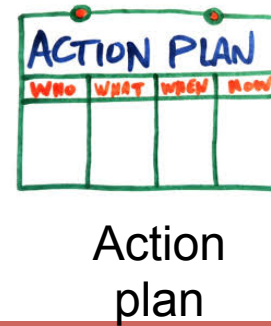


4 Improve

5 Implement



Tools /
Techniques



Test

Results /
output

Process
improved

Week before		Patient entering the OR room	Begin of surgery
	Mean	8:10	9:21
	First patient	7:31	8:10
	Last patient	8:55	10:45

Week after		Patient entering OR room	Begin of surgery
	Mean	7:56	8:54 (8:50)
	First patient	7:30	8:03
	Last patient	8:27	11:00

Main steps : support activities

A Establish top management support



B Understand environment



C Organize the project



D Manage change



Tools /
Techniques

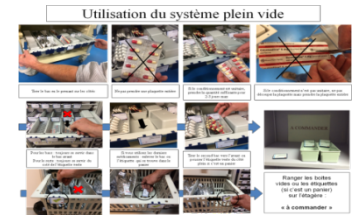
Fig. 1 - AI Problem Solving Strategy

Name of the problem: <u>Business Trip</u>	Project #:
Location: <u>Business Trip</u>	Lean Navigator:
Category: <u>Team Members</u>	
Background:	Context/Environment:
Problem Statement:	Effect/Contribution:
Goal Statement:	Follow-up Actions:
Root Cause Analysis:	
	Signature:

Continuous communication



Simulation



Visual management

Results /
output

New process understood and accepted

OR pathway optimization

- Continuous communication : Weekly email to surgeon, nurses and anesthesist (new changes and indicators follow up)
- Simulation : talkie walkie use
- Visual management

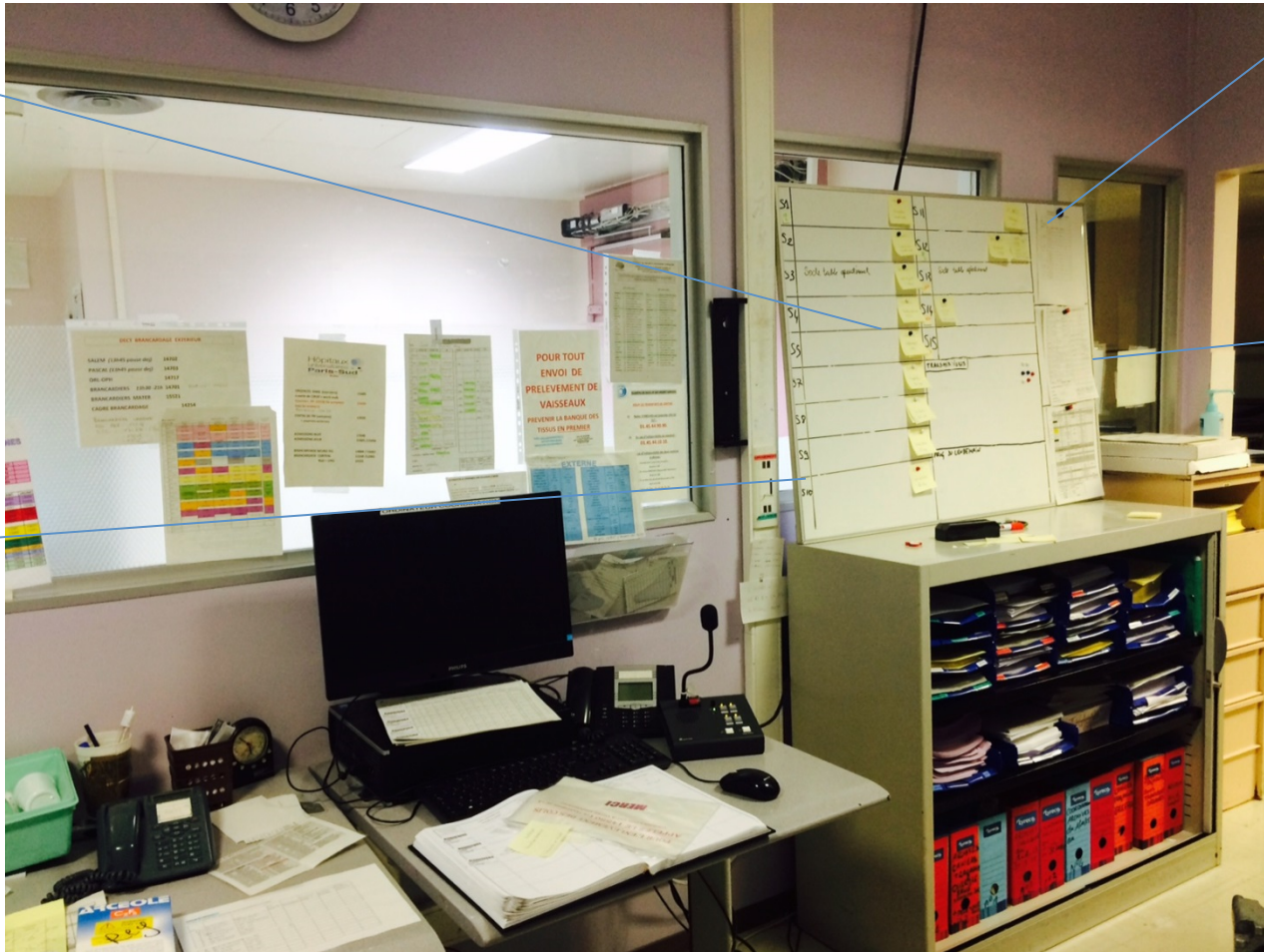
Visual management

Daily
schedule

Patient
order

Nurse
planning

Emergency
room



Main steps : support activities

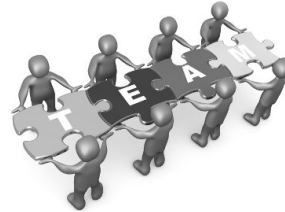
A Establish top management support



B Understand environment



C Organize the project



D Manage change



E Monitor and continuously improve



Tools /
Techniques



Obeya board



Stand up / flash
meeting

Results /
output

Step by step
improvement

Framework Team

KPI

Audit 5S

Objectives

Organigrama

Schedule and
Attendance
Map

PDCA



Alignment and communication meetings (focused on Indicators and Day Tasks)

Lean transformation

Process



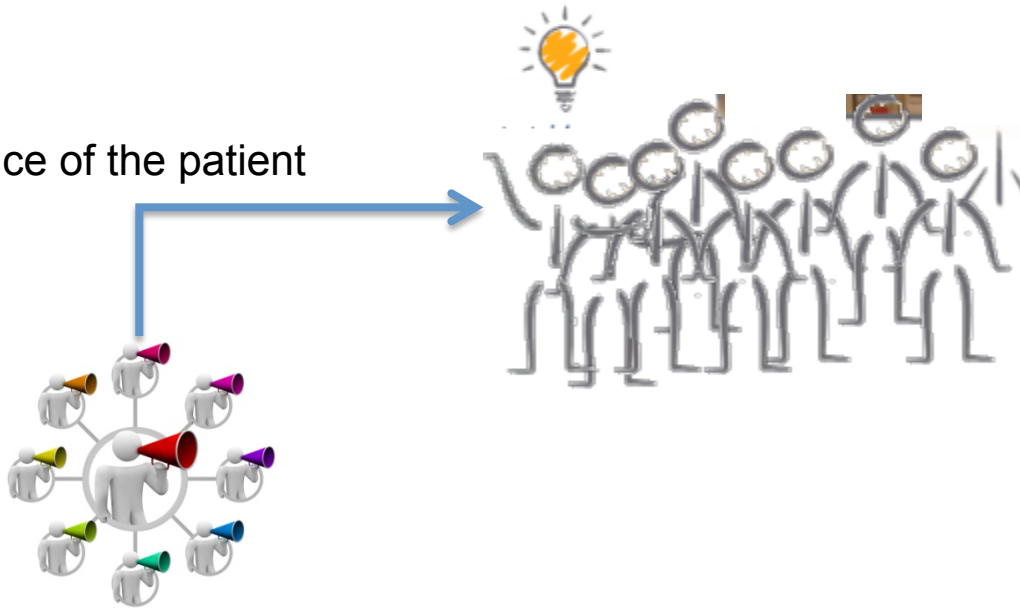
Patient

Complaint
management

Patient experience
evaluation programm



Voice of the patient



Project groups / working groups and committees



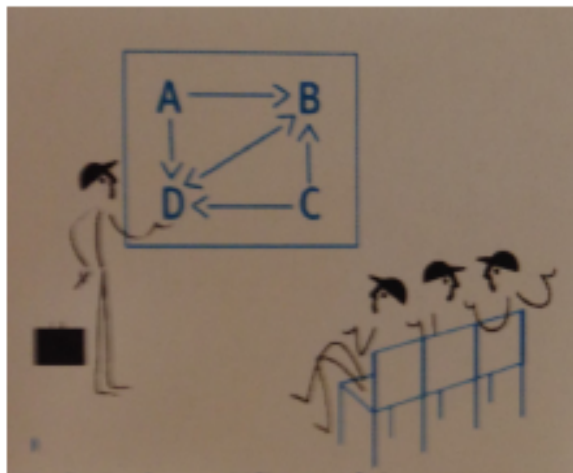
Every employee is a problem solver

Continuous improvement routine

Managers have to become real team leaders

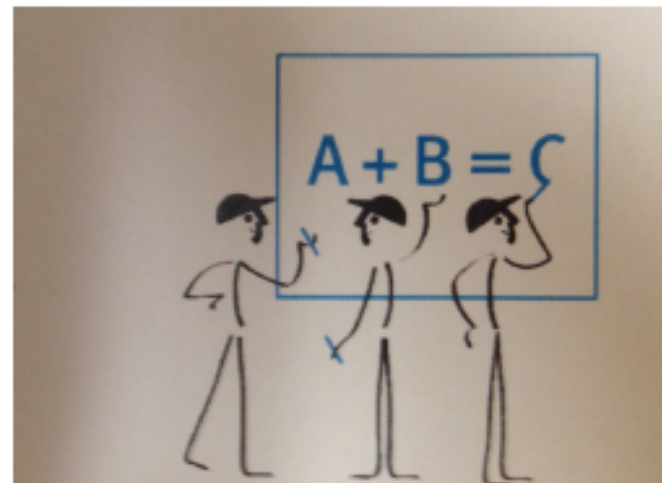
How Does A Lean Leader Behave

Traditional Manager



Technical specialists solving problems using complex methods

Lean Manager



Everyone solving problems using simple methods



Indicators

Quality
« Nb of days without a patient fall »

Employees wellbeing
« Nb of days without staffing problems »

Problem solving

Max 2 or 3 problems at a time

Problems can be pointed out by employees, patients, management

Standards

Problems

A3 projects

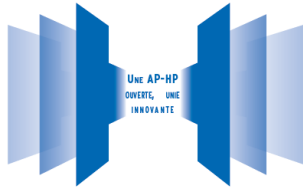
KPI

Problems
being resolved



Projet d'établissement
2015-2019

Projet gestion
des risques et qualité



ASSISTANCE
PUBLIQUE HÔPITAUX
DE PARIS

56 pages

Vision not defined
and hundred's of
projects



13 pages

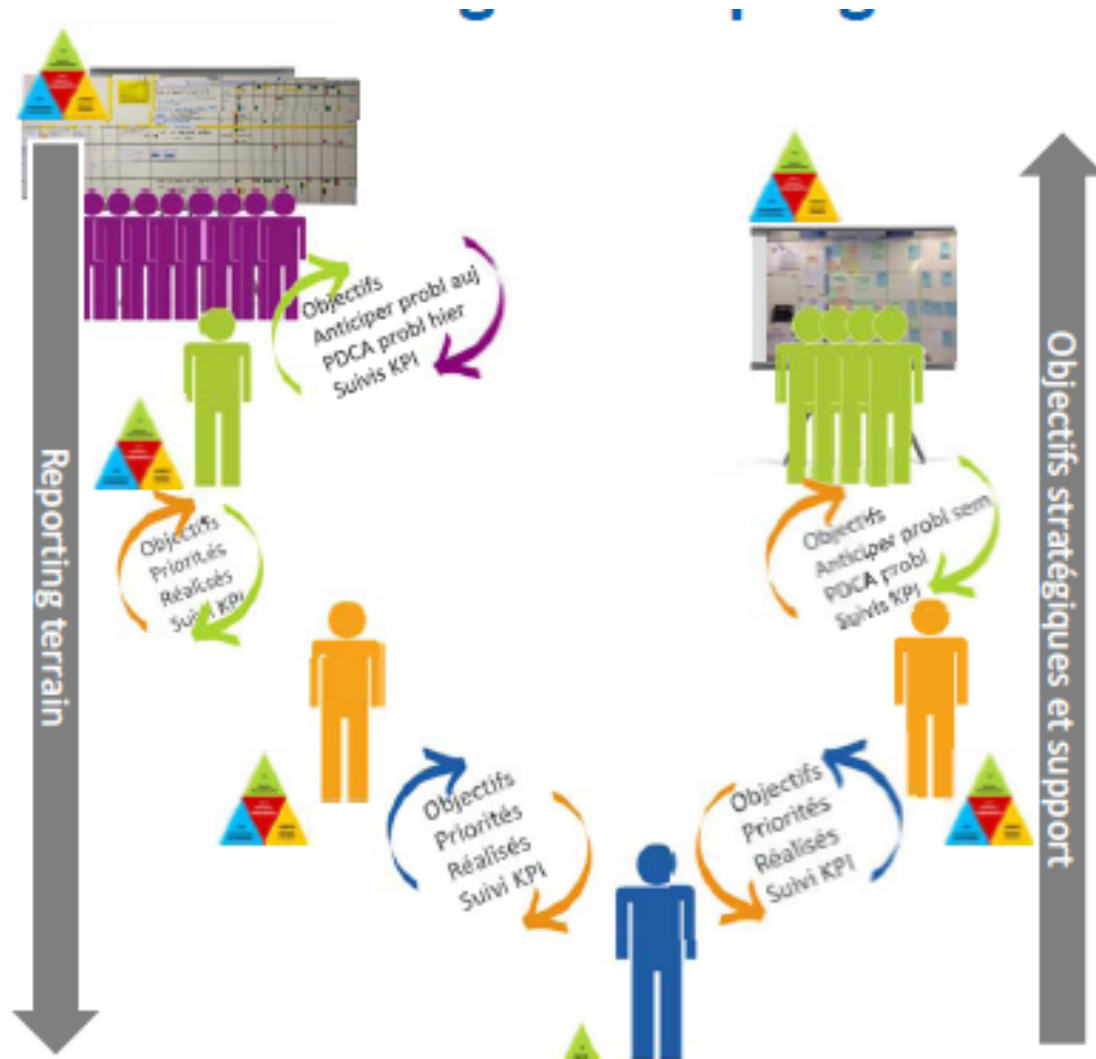
1 shared vision and
a **limited number**
of project aligned
with **the vision**





Salle de pilotage



PRIORITÉS ORG.	RESP.	SEPTEMBRE	OCTOBRE	NOVEMBRE	DÉCEMBRE	JANVIER	FÉVRIER	MARS	AVRIL	MAI	JUN	JUILLET	AOÛT
ACCÈS RDV	R. Brousseau												
INFECTIONS NOSO	B. Martel												
SYSTÈME GESTION	D. La Roche												
PERTINENCE	A. Garon M. Lamarre												
ÉQUILIBRE \$	F. Latreille Y. Fortin												
LOI 1	G. Bourdon												
PLAN CLINIQUE CHIRURGIE	L. Grenier												
NCH	J. Émond												

Exceptional Patient Experience	Connected Care	Education, Innovation, Discovery	Responsible Stewards	One Team
Safety First	Days Matter	Improvements Made	Time Found	Inspiring Workplace
Reducing and avoiding serious safety events for patients, staff and physicians.	Reducing wait lists and wait times because every day matters in the life of a child.	Big and small changes that help move our strategy forward.	Making the best use of each hour of our time.	Engaging our team to improve satisfaction.
Number of incidents of moderate or severe harm to patients and harm to employees / physicians divided by adjusted patient days.	The amount of time patients were saved from waiting for a service, compared to previous year.	Number of completed CHEOworks improvement tickets.	Number of worked hours saved due to improved productivity (worked hours per patient activity) compared to previous year.	Percent of staff and physicians that provide positive ratings to 6 questions most highly correlated to engagement.



-  Employés de Terrain
-  Cadres
-  Cadres supérieurs
-  Directeur

- Entre N et N+1, tous niveaux
- Entre tous les mois (en bilatérale) et tous les jours (stand up meeting)
- Définition des points bloquants et des solutions potentielles

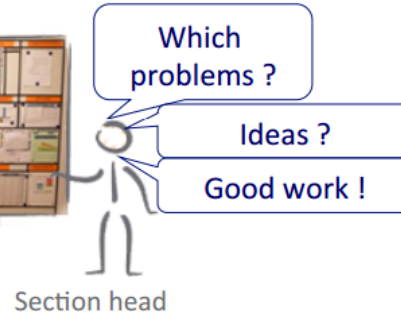
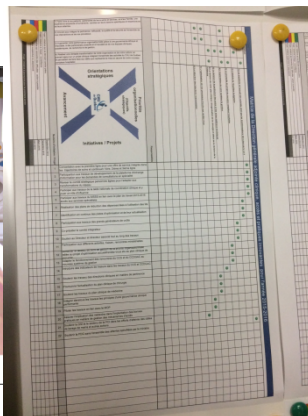
Exemple : Agenda standard

SEMAINE 4

	Lundi	Mardi	Mercredi	Jeudi	Vendredi
06:00		06:00	06:00	06:00	06:00
06:30		06:30	06:30	06:30	06:30
07:00	Gestion directe	07:00	07:00	07:00	07:00
07:30	Gestion directe	07:30	07:30	07:30	07:30
08:00	Imprévu	08:00	08:00	08:00	08:00
08:30	Courriel	08:30	08:30	08:30	08:30
09:00	Courriel	09:00	09:00	09:00	09:00
09:30	Rapport / Rencontre éclair	09:30	09:30	09:30	09:30
10:00	Organisation entre chefs	10:00	10:00	10:00	10:00
10:30	Organisation entre chefs	10:30	10:30	10:30	10:30
11:00	Organisation entre chefs	11:00	11:00	11:00	11:00
11:30	Organisation entre chefs	11:30	11:30	11:30	11:30
12:00	DINER	12:00	12:00	12:00	12:00
13:00	Imprévu	13:00	13:00	13:00	13:00
13:30	App contribution	13:30	13:30	13:30	13:30
14:00	App contribution	14:00	14:00	14:00	14:00
14:30	App contribution	14:30	14:30	14:30	14:30
15:00	Imprévu	15:00	15:00	15:00	15:00
15:30	Imprévu	15:30	15:30	15:30	15:30
16:00	Courriel	16:00	16:00	16:00	16:00
16:30		16:30	16:30	16:30	16:30
17:00		17:00	17:00	17:00	17:00
17:30		17:30	17:30	17:30	17:30
18:00		18:00	18:00	18:00	18:00
18:30		18:30	18:30	18:30	18:30
19:00		19:00	19:00	19:00	19:00
19:30		19:30	19:30	19:30	19:30
20:00		20:00	20:00	20:00	20:00

- ✓ 7h/sem en gestion directe
- ✓ 2h/sem en organisation individuelle ou de l'unité
- ✓ 2h/sem en organisation commune
- ✓ 1h30 /jour pour les imprévus
- ✓ 1h max/jour pour les courriels
- ✓ Temps pour le suivi des indicateurs
- ✓ Temps pour l'approbation des horaires/suivi heures additionnelles

Pilotage



« Command and control »
managers



Observe

**Managers that
learn from the
Gemba**

Build consensus

Traditional Leadership	Lean Leadership
Short-term financial results focus	Long-term philosophy
Get the product out (push)	Customer Driven (flow & pull)
Local optimization	Overall system optimization (by reducing waste)
Standards limit creativity	Standards enable continuous improvement and involve being creative
Hide the problem	Make the problem visible
We can't afford to stop the process	Stop and fix the problem
Leader is a boss	Leader is a teacher
Go to the charts and graphs (count the number of mistakes)	Go see at the workplace
Tell	Question
Who?	Why?
Quicker to plan, slower to act	Slower to plan, quicker to act
Experts & specialists solve problems	Everybody solves problems at the right level
Train everyone	Learning by doing
I've seen this before...I know the answer	Grasp the situation
Jump to solution	PDCA

