## EXTENDED CHEMICAL-PHYSICAL STABILITY OF 25MG/ML AZACITIDINE SUSPENSION



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### Objectives

Azacitidine is used for hematologic pathologies. The summary of product characteristics (Vidaza<sup> $\circ$ </sup>) indicates a 45 minutes at room stability and 22 hours using refrigerated (2<sup> $\circ$ </sup>-8<sup> $\circ$ </sup>C) water for injections (WFI) at reconstitution.

The purpose of the study was to assess the chemical-physical stability of azacitidine suspension 25mg/ml in the prescribed dilution conditions, simulating the hospital handling.

### **Materials and Study Design**

Analytical activities were performed according to an approved protocol. The validity of the reference material (azacitidine-Sigma Aldrich-batch-SLBD1299V) has been assessed before starting the analysis.

100mg of drug were reconstituted with 4ml of refrigerated  $(2^{\circ}-8^{\circ}C)$  WFI. The sample and standard suspension were stored at 5°C in a temperature controlled refrigerator.

Azacitidine concentrations were determined by a stability-indicating HPLC method at these following conditions:

At these conditions sample and standard suspension were analyzed at check points:

Parameter	Settings			
Column	X-Terra RP18, 150 x 4.6mm; 5µm			
Column temperature	25°C			
Autosampler temperature	4°C			
	<ul> <li>A) Dissolve 2.85 g of Na2HPO4 and 2.72 g of KH2PO4 in 1000 ml of water; adjust pH=6.5 with H3PO4 85%.</li> <li>B) Acetonitrile: Water=40:60 (%v/v).</li> </ul>			
Mobile phase	Time (min)	% A	% B	
	0.0	100	0	
	20.0	75	25	
	21.0	100	0	
	27.0	100	0	
Flow rate	0.8 ml/min			
Detection	UV 230nm, Bw 4; Ref. 360nm, Bw 100			
Injection volume	20 µl			

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Check points

Check points							
Time (hour)	T <sub>0</sub>	22	24	48	72	96	168
Temperature (°C)	r.t.			5	°C		

#### Results

The azacitidine assay (%) determined by HPLC is reported in the table below. Average values obtained by triplicate injections at each check point are reported.



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#### Discussion

The % assay of azacitidine was calculated at each check point and the results were compared with the assessed values 100% for assay at  $t_{\rm 0}$ 

For International Conference Harmonization guideline the solution can be considered stable if the % assay of azacitidine respect to the initial value is reduced less than 5%.

Calculation and expresion of results: 🔿

(hour)	% Azacitidine Assay	% Azacitidine Assay vs t initial value
0h	110.73	102.62
22h	109.97	101.92
24h	107.90	100.00
48h	103.87	96.27
72h	96.01	88.98
96h	101.04	93.64
168h	87.18	80.80

Concentration in the Standard solution (mg/ml)	$C_{std} = \frac{W_{std} \times P_{std}}{100 \times 100}$	$W_{stal}=$ weight of azacitidine reference standard (mg) $P_{stal}=$ purity declared of referenc standard (%) 100= volume of diluition of the reference standard (ml) 100= factor
Response factor (mg/ml)	$F_{std} = \frac{C_{std}}{A_{std}}$	$\mathbf{A}_{std} = peak$ area of azacitidine in standard solution
Concentration of Azacitidine (mg/ml) in the sample solution	$T(mg/ml) = As \ x \ f_{std}$	As= peak area of azacitidine in sample solution
Concentration of the Azacitidine (%) in the sample solution	$T(\%) = \frac{T_{(mg/ml)}}{0.25} \times 100$	0.25 = theoretical concentration (mg/ml) of azacitidine in the sample solution



The variation of the % assay of azacitidine respect to the initial value is less than 5% for at least 48hours. There's an ongoing microbiological study on azacitidine suspension at our hospital. Positive results will allow us to use azacitidine suspension unused within 48hours of reconstitution with important cost saving.

References

-ICH Guideline:Stability testing of new drug sustances and products Q1A (R2) -Note for guidance on in-use stability testing of human medicinal products (CPMP/QWP/2934/99)



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Azacitidine Structure

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IUPAC name: 4-a

HC

# 8<sup>th</sup> Congress





